Solution to Exercise 2.1-3

What does it take to build a 4 GhZ Microprocessor?

- First Task: What is the mobility the material (= semiconductor) must have? Discuss the result in considering the following points
 - Transistor speed = device speed ???
 - · Mobility range for a given material ??
 - Could we have powerful PCs without micro- or nanotechnology ??
 - The essential equation is

$$t_{SD} = \frac{I_{SD}^2}{\mu \cdot U_{SD}} \approx \frac{1}{f_{max}}$$

The necessary mobility thus is given by

$$\mu = \frac{I_{SD}^2}{I_{SD} \cdot U_{SD}} = \frac{I_{max} \cdot I_{SD}^2}{U_{SD}} = \frac{4 \cdot 10^9 \cdot 2.5 \cdot 10^{-13}}{3} \cdot \frac{m^2}{s \cdot V} = 0.33 \cdot 10^{-3} \frac{m^2}{s \cdot V} = 3.3 \frac{cm^2}{s \cdot V}$$

- What is the mobility of typical semiconductors? Finding values in the Net is not too difficult; if you just turn to the Hyperscript "Semiconductors" you should find this link
 - Well, all "useful" semiconductors seem to be OK, their mobilities are much larger than what we need. But perhaps we are a little naive?
 - Yes, we are! If a device combining some **10.000.000** transistors is to have a limit frequency of **4 Ghz**, an individual transistor "obviously" must be much faster. If you don't see the obvious, think about the routing of many letters by the mail through a few million post offices (with different routes for every letter) and compare the individual and (average) total processing times.
 - Bearing this in mind, mobilities of about a factor of 100 larger than the one we calculated do not look all that good anymore!
- The mobility table in the link shows large variations in mobility for a given material obviously **μ** is not really a material constant but somehow depends on the detailed structure.
 - We do not need to understand the intricacies of that table we already know that μ is directly proportional to the mean free path length I and thus somehow inversely proportional to defect densities.
 - It is very clear, then, that for high-speed devices we need rather perfect crystals! So let's try to have single crystals, with no dislocations (or at least only small densities, meaning that the crystal must *never* plastically), and the minimum number of extrinsic and intrinsic point defects.
 - Quite clear but do you see the intrinsic problem? A more or less perfect crystal is not a device! To make a device from a crystal, we must do something to the crystal. And whatever you do to a perfect crystal the result can only be a less perfect crystal!
 - In other words: Making a device means to start with very good crystals and only induce the minimum of defects that is absolutely necessary.
- Could we have 4 GHz without microelectronics?
 - Well, take for *I*_{SD} a value **100** times larger, and your highest frequency will be **10.000** times smaller **400** kHz in the example. Of course, the **4 GHz** of modern processors is not only determined by mobility values of the materials used, but the argument is nevertheless valid.
 - So, without microelectronics (or by now nanoelectronics) life would by much different, because you can just about forget everything you do as a direct (and indirect!) present-day "user" of electronics. But would it be worse? The answer is a definite: Yes it would be worse! Trust me I have been there! It's not that long ago that 400 kHz was considered a pretty high frequency.

Second Task: How could you increase the speed for a given material

- · In principal
- · Considering that there limits. e.g. to field strength
- In principal it is simple: Make ISD smaller and / or USD larger.
- It is so simple, that you now should wonder, why it's not done immediately? Why not make a 40 GHz or 400 GHz microprocessor now always, of course, only as far as it concerns the mobility?
- Well, there are limits that are not so easily overcome. To name just two:
 - Things are structured by "painting" with light. And just as much as you can't make a line thinner than then the size of your brush or pencil, you can't make structures smaller than the wavelength of the light you use, which is in the **0.5 μm** range.
 - Funny coincidence to the ISD we used, don't you think so?
- OK, so we increase the voltage; let's say from 3 V to 300 V.
 - This increases the field strength from 3/5 · 10⁵ V/cm to 3/5 · 10⁷ V/cm or 600.000 V/mm.
 - In other words: A 1 mm thick layer of your material should be able to isolate a high-voltage cable carrying 600.000 V. Seems a bit strange, given the fact that they still hang lousy 300.000 V cables high up on poles to have many meters of air (a very good insulator) because otherwise you would have to use many cm of some really good insulating solid.
 - To put it simple: no material withstands field strength of more than **10 MV/cm** (give or take a few **MV**). If you try to exceed that value, you will get interesting and very loud fire works. Whenever mother nature tries it, we call it a thunderstorm.
 - And only a few very good *insulators* will even come close to that number. Semiconductors, not being insulators, by necessity, can take far less. Our **60.000 V/cm** are pretty much the limit. So forget about higher voltages, too.
- Does this mean 4 GHz is the end of the line?
 - No it's not. It just means it is not easy to go beyond. It take a lot of knowledge, understanding, and skills to make existing devices "better". It take highly qualified engineers and scientists to do the job. It takes what you will be in a few more years if you keep to it!