

## Exercise 4.2-1

### Diffusion During Cooling

Illustration

A (big) crystal cools down from its melting point  $T_m$  to room temperature  $T_r$  (about  $0^\circ\text{C}$ ) with  $T = T_m \cdot \exp(-\lambda \cdot t)$ . The point defects present have a diffusion coefficient given by  $D = D_0 \cdot \exp(-E_m/kT)$ .

- How large is the average distance  $L$  that they cover during cooling down from some temperature  $T$  to  $T_r$ ?

This is not an easy question. What you should do is:

- Use the [Einstein relation](#) for the diffusion length (and forget about lattice factors), but consider that the diffusion coefficient is a function of time, i.e.

$$L^2 = 6D \cdot t = \int_{t' = t_0}^{t' = \infty} D(t') \cdot dt'$$

- Proceed by first finding the values of  $\lambda$  for *initial* cooling rates at the melting point of  $1^\circ\text{C/s}$ ,  $10^\circ\text{C/s}$ ,  $50^\circ\text{C/s}$  and, for fun,  $10^4^\circ\text{C/s}$ .
- Using the following substitution will help with the integration

$$u(t) = \frac{E_m \cdot \exp \lambda \cdot t}{kT_m}$$

- The integral now runs from  $u_0$  corresponding to  $t_0$  to whatever value of  $u$  corresponds to  $t = \infty$ .
- You will obtain the following integral:

$$L^2 = 2D_0 \int_{u_0}^{\infty} \frac{1}{u} \cdot \exp -u \cdot du$$

- This integral cannot be solved analytically. In order to get a simple and good approximation, you may use the linear Taylor expansion for  $1/u$  around  $u_0$ .
- Show that for realistic  $u_0$  values you can replace  $1/u$  by  $1/u_0$  in a decent approximation and that you now can do the integral.

Now use typical values for melting temperatures, migration activation energies  $E_m$ , and  $D_0$ ; e.g. from the [backbone](#), [two tables](#) or [diagrams](#) given here. For missing values (e.g.  $D_0$ ), make some reasonable assumptions.

- Plot  $L$  as a function of  $T$  for activation energies  $E = 1.0 \text{ eV}$ ,  $E = 2.0 \text{ eV}$ , and  $E = 5 \text{ eV}$  with the four cooling rates given above as parameter.
- Play around a bit and draw some conclusions, e.g. with respect to
  - Average density of precipitates of point defects obtained in big crystals with few internal sinks.
  - Average size of these precipitates for some equilibrium concentration  $c_0$  at  $T_m$ .
  - Possible errors made in quenching experiments.
  - Influence of sinks for point defects as a function of the average distance between sinks

[Link to the Solution](#)